



## List 594

OSG COBALT HSS TPET, 3° Taper per Side

SPEED  
FEED  
1512

HSS-Co

BR

3 FLUTE

25°

REG

LONG

WELDON  
FLAT

REG

LONG

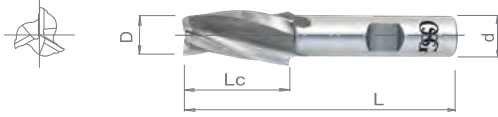
EXTRA  
LONG

PACKED  
1 PIECE

Cutting Diameter Tolerance

3/32" ≤ D ≤ 1/2"

+0 / -10'



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)
5942200	●	3/32	1.000	2.875	0.375
5942300	●	3/32	1.250	3.125	0.375
5942400	●	3/32	1.500	3.375	0.375
5942500	●	3/32	2.000	3.750	0.375
5942600	●	3/32	2.500	4.250	0.375
5943100	●	7/64	1.000	2.875	0.375
5943200	●	7/64	1.500	3.375	0.375
5943300	●	7/64	2.000	3.750	0.375
5944200	●	1/8	0.750	2.625	0.375
5944300	●	1/8	1.000	2.875	0.375
5944400	●	1/8	1.125	3.000	0.375
5944700	●	1/8	1.500	3.375	0.375
5944800	●	1/8	2.000	3.750	0.375
5944900	●	1/8	2.500	4.500	0.500
5945000	●	1/8	3.000	5.000	0.500
5945100	●	3/16	0.750	2.625	0.375
5945200	●	3/16	1.250	3.125	0.375
5945400	●	3/16	2.500	4.500	0.500
5945500	●	3/16	3.000	5.000	0.500
5945600	●	3/16	3.250	5.375	0.625
5945700	●	3/16	4.000	6.125	0.625
5946100	●	1/4	0.750	2.500	0.375
5946200	●	1/4	1.000	2.750	0.375
5946300	●	1/4	1.250	3.250	0.500
5946400	●	1/4	2.250	4.250	0.500
5946500	●	1/4	3.250	5.250	0.500
5946600	●	1/4	4.000	6.250	0.750
5947100	●	3/8	1.250	3.250	0.500
5947200	●	3/8	2.250	4.375	0.625
5947300	●	3/8	3.250	5.375	0.625
5948100	●	1/2	1.250	3.250	0.500
5948200	●	1/2	2.250	4.375	0.625

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: Other coatings available upon request.

STE

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH		6061	7075		6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	⊙	⊙	○	○	○	○	○	○		○	○	○		

○ Good ⊙ Best

